

Work Order ID 131519

131519

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April-13-15 10:09:19 AM

Item ID: D5159-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Seat Back Brace Assembly
 Start Date: 4/13/15 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 4/13/15 Req'd Qty: 2.00 ***2*** Customer:
 Reference: rework

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5159	A

110 0.00
110
 Small Fab Memo 0.00 2 FF
 Small Fab 1-REMOVE SHIM D5160-5 - DISCARD/SCRAP (INCORRECT THICKNESS)
 2- ASSEMBLE NEW D5160-5 SHIM, AS PER DRWG

120 QC5- Inspect part completeness to step on W/O 0.00
120
 QC Memo 0.00 ② EB
 Quality Control 15-04-22

130 Identify as per dwg & Stock Location st 203 0.00
130
 Packaging Memo 0.00 2 APR 22 2015
 Packaging RE-IDENTIFY USING NEW B/N

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

— MWS 15-04-23

MF
15-4-23

Picklist Print

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Work Order ID: 131519

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Parent Item: D5159-043

D5159-043

Parent Item Name: Seat Back Brace Assembly

Start Date: 4/13/15

Required Date: 4/13/15

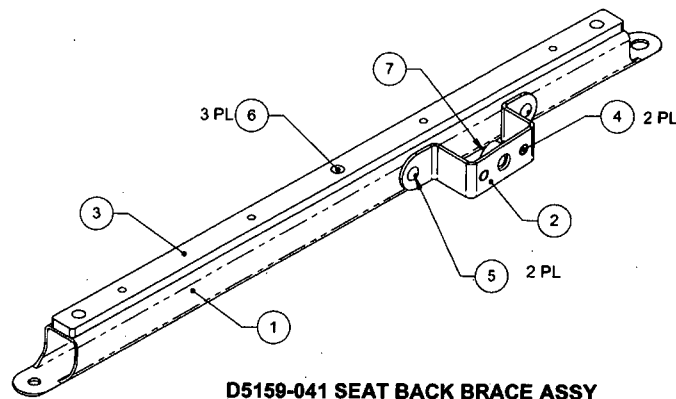
Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

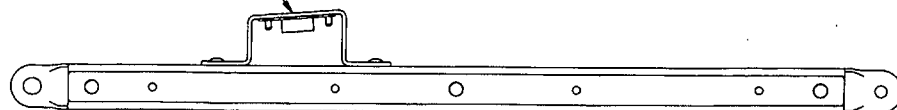
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5159-043		Manufactured	No				Each	0.0000		2			
D5159-043					B 130 275				**	2 FF		APR 21 2015	
Seat Back Brace Assembly													
D5160-5		Manufactured	No				Each	0.0000		2			
D5160-5					131498				**	2 FF		APR 21 2015	
Shim													
X MS 20601M4W4					H 25587 131604					6 FF		APR 21 2015	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5159-041	SEAT BACK BRACE ASSY
1	1	D5159-1	RIB
2	1	D5160-1	SEAT BRACE BRACKET
3	1	D5160-5	SHIM
4	2	MS20426AD3-4	RIVET, SOLID, CSK
5	2	MS20600M4W3	RIVET, BLIND (MONEL)
6	3	MS20601M4W4	RIVET, BLIND, CSK (MONEL)
7	1	MS21059L4	NUTPLATE



D5159-041 SEAT BACK BRACE ASSY

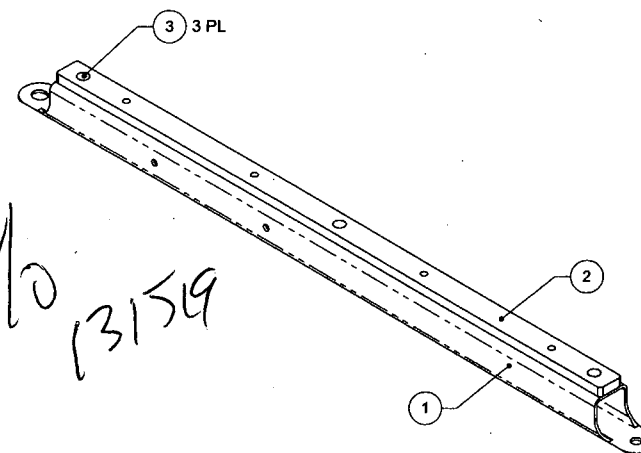
NOTE BRACKET
ANGLE



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5159-041" AND BATCH NUMBER BXXXXX
PER QSI 044, 6.1.
- 7) WEIGHT: 0.89 lbs

ITEM	QTY -043	P/N	DESCRIPTION
	X	D5159-043	SEAT BACK BRACE ASSY
1	1	D5159-1	RIB
2	1	D5160-5	SHIM
3	3	MS20601M4W4	RIVET, BLIND, CSK (MONEL)



D5159-043 SEAT BACK BRACE ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5159-043" AND BATCH NUMBER BXXXXX
PER QSI 044, 6.1.
- 7) WEIGHT: 0.82 lbs

RELEASED

2015 FEB 04
ECN 15-522 9

A		NEW ISSUE		AJS	14.09.24
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	AP	DRAWING NO.		REV. A	
MFG. APPR.	DD	D5159		SHEET 1 OF 3	
APPROVED	HS	TITLE		SCALE	
DE APPR.	DS	SEAT BRACE ASSY		NTS	
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